

Technical Data Sheet

# Matrixx FPR1B10CCBK

Polypropylene  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

FPR1B10CCBK is a 10% Glass-Reinforced, Chemically Coupled Polypropylene

**General**

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight
Features	• Chemically Coupled
Appearance	• Black • Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	10 g/10 min	10 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7100 psi	49.0 MPa	ASTM D638
Tensile Elongation (Break)	9.0 %	9.0 %	ASTM D638
Flexural Modulus	390000 psi	2690 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.98 ft·lb/in	52 J/m	ASTM D256

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	390 to 470 °F	199 to 243 °C
Middle Temperature	390 to 470 °F	199 to 243 °C
Front Temperature	390 to 470 °F	199 to 243 °C
Processing (Melt) Temp	390 to 470 °F	199 to 243 °C
Mold Temperature	60 to 150 °F	16 to 66 °C
Injection Rate	Moderate	Moderate
Back Pressure	< 50.0 psi	< 0.345 MPa
Screw Speed	20 to 60 rpm	20 to 60 rpm
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

**Injection Notes**

Drying not normally required

**Notes**

These are typical property values not to be construed as specification limits.